

oi makers of pure, sustainable,
brand-building glass packaging

UNITED STATES

ONE MICHAEL OWENS WAY
PERRYSBURG, OHIO 43551

THIS BOTTLE IS DESIGNED TO PROVIDE CROWN REST
PLATFORM CLEARANCE INDICATED. CUSTOMER SHOULD
ADVISE IF ANY SPECIAL CLEARANCES ARE REQUIRED.

① FILL POINT(S) - APPROXIMATE FILL LOCATION MAY VARY UP OR DOWN FROM THAT INDICATED.

THE DIFFERENTIAL BETWEEN THE SHOULDER AND HEEL
DIAMETERS IS NOT TO EXCEED .25 [.010] ON A
"SET OUT" OF WARE.

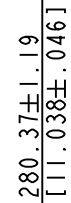
C.I.D. DOT CODE AND CAVITY NUMBER TO APPEAR ON
HEEL. CAVITY NUMBER TO BE 3.18 [.125] TALL.

HEEL LETTERING TO APPEAR ON SIDE OPPOSITE C.I.D.
DOT CODE, AND TO BE 3.18 [.125] TALL.

OPTIONAL:
BOTTOM PLATE LETTERING TO BE 6.35 [.250] TALL,
WITH BAR BELOW LETTERING.

OPTIONAL:
C.I.D. RINGS TO APPEAR ON BOTTOM.

CRESCENT KNURLING TO APPEAR ON BEARING SURFACE.



SCALE 4.000

SPECIAL TOLERANCES FOR HT & DIA.

APPROX. STABILITY PROPERTIES

-2

CONTAINER OVERFLOW CAPACITY (BRIMFUL)

686.40 ml
[23.210 FL OZ]

CONTAINER RATED CAPACITY (FILLPOINT)

650.62 ml \pm 8.32 ml
[22.000 FL OZ \pm 0.281 FL OZ]

CONTAINER WEIGHT

$$357.91 \text{ g} \pm 14.17 \text{ g}$$

$$[12.625 \text{ OZ} \pm 0.500 \text{ OZ}]$$

FINISH DESIGNATION
026-0611-R002

MAX GAS VOLUME
3.0 Gas Vol

PROCESS

RETURNABLE E

B & B

NO

MILLERCOORS / STOCK
22 FL. OZ. LNNR (GREEN & AMBER ONLY)

DESIGNER

KAR

DATE _____

26 MAY 96

CHECKED	K
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KAR

DATE _____

26 FEB 08

DRAWING NUMBER
DE-070-10-0

MOULD/SAP NUMBER
CE 10070

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ALL LETTERING TO BE ROUND BOTTOM STYLE,
RAISED IN GLASS, UNLESS OTHERWISE NOTED.

CAPACITY VALUES BASED ON WATER AT 20°C [68°F]

ALL NON TOLERANCE SIZES ARE FOR
MOLD MANUFACTURE REFERENCE ONLY.